INTEGRATED CIRCUITS

DATA SHEET

TEA1083; TEA1083A Call progress monitor for line powered telephone sets

Product specification
File under Integrated circuits, IC03A

March 1994





Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

FEATURES

- · Internal supply
 - Optimum current split-up
 - Low constant current (adjustable) in transmission IC
 - Nearly all line current available for monitoring
 - Stabilized supply voltage
- · Loudspeaker amplifier with a fixed gain of 35 dB
- · Volume controlled by potentiometer
- Power-down input (TEA1083A only)
- · Loudspeaker enable input.

GENERAL DESCRIPTION

The TEA1083/83A is a bipolar IC which has been designed for use in line powered telephone sets. It is intended to offer a monitoring facility of the line signal via

a loudspeaker during on-hook dialling. The TEA1083/83A is intended for use in conjunction with a transmission circuit of the TEA1060 family. The device uses a part of the available line current via the internal supply circuit. The loudspeaker amplifier, which consists of a preamplifier and a power amplifier, amplifies the received line signals from the transmission circuit when enabled via the LSE input. The loudspeaker amplifier can also be used to amplify dialling tones from the dialler IC. The power amplifier contains a push-pull output stage to drive the loudspeaker in a Single Ended Load (SEL) configuration. The internal voltage stabilizer can be used to supply external devices. By activating the power-down (PD) input of the TEA1083A, the current consumption of the circuit will be reduced, this enables pulse dialling or flash (register recall).

An internal start circuit ensures normal start-up of the transmission IC.

QUICK REFERENCE DATA

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|------------------|---------------------------------------|---|------|------|------|------|
| I _{SUP} | input current range | | 3.0 | _ | 120 | mA |
| V _{BB} | stabilized supply current | | _ | 2.95 | _ | V |
| I _{SUP} | current consumption | PD = HIGH; TEA1083A only | _ | 50 | _ | μΑ |
| G _v | voltage gain of loudspeaker amplifier | | _ | 35 | _ | dB |
| I _{SUP} | minimum input current | $P_O = 10 \text{ mW (typ) into } 50 \Omega$ | _ | 10 | _ | mA |
| T _{amb} | operating ambient temperature range | | -25 | _ | +75 | °C |

ORDERING INFORMATION

| EXTENDED TYPE | | PACKAGE | | | | | | | | |
|---------------|------|--------------|----------|-------------------------|--|--|--|--|--|--|
| NUMBER | PINS | PIN POSITION | MATERIAL | CODE | | | | | | |
| TEA1083 | 8 | DIL | PLASTIC | SOT97D ⁽¹⁾ | | | | | | |
| TEA1083A | 16 | DIL | PLASTIC | SOT38 ⁽²⁾ | | | | | | |
| TEA1083AT | 16 | SOL | PLASTIC | SOT162AG ⁽³⁾ | | | | | | |

Notes

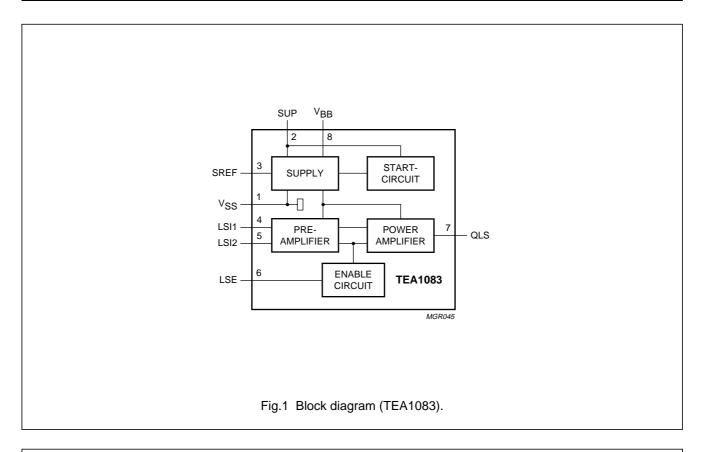
1. SOT97-1; 1998 Jun 18.

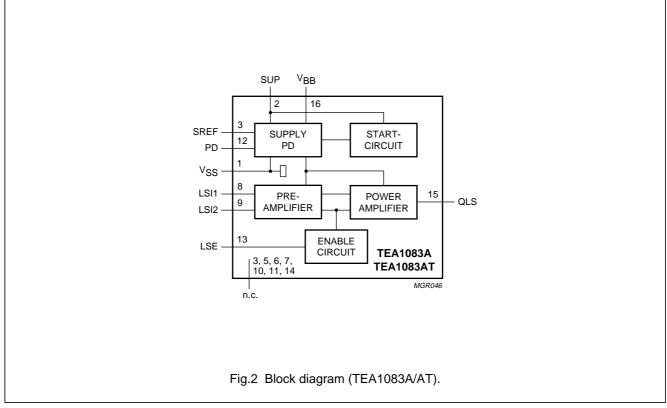
2. SOT38-1; 1998 Jun 18.

3. SOT162-1; 1998 Jun 18.

Call progress monitor for line powered telephone sets

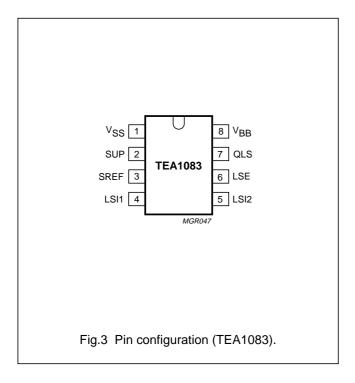
TEA1083; TEA1083A

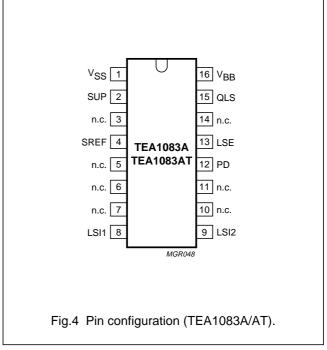




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PINNING

| SYMBOL | PIN DIL16 | PIN DIL8 | DESCRIPTION | | | |
|-----------------|--------------|-------------|-------------------------------|--|--|--|
| V _{SS} | 1 | 1 | negative supply terminal | | | |
| SUP | 2 | 2 | positive supply terminal | | | |
| n.c. | 3 | _ | not connected | | | |
| SREF | 4 | 3 | supply reference input | | | |
| n.c. | 5 | _ | not connected | | | |
| n.c. | 6 | _ | ot connected | | | |
| n.c. | 7 | _ | not connected | | | |
| LSI1 | 8 | 4 | loudspeaker amplifier input 1 | | | |
| LSI2 | 9 | 5 | loudspeaker amplifier input 2 | | | |
| n.c. | 10 | _ | not connected | | | |
| n.c. | 11 | _ | not connected | | | |
| PD | 12 | _ | power-down input | | | |
| LSE | 13 | 6 | loudspeaker enable input | | | |
| n.c. | 14 | _ | not connected | | | |
| QLS | 15 | 7 | loudspeaker amplifier output | | | |
| V _{BB} | 16 | 8 | stabilized supply voltage | | | |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

Table 1 Comparison of the TEA108X family.

| PRODUCT | CONDITIONS | TEA1083 | TEA1083A | TEA1085/85A |
|-------------------------|---------------------------------|---------|--------------|-------------|
| Application area | note 1 call progress monitoring | | listening-in | |
| PD facility | | _ | X | X |
| MUTE or LSE facility | note 2 | X | X | X |
| Dynamic limiter | | _ | _ | X |
| Howling limiter | | _ | _ | X |
| V _{BB} setting | | _ | _ | X |
| SEL | note 3 | X | X | X |
| BTL | note 3 | _ | _ | X |
| Number of pins | note 4 | 8 | 16 | 24 |

Notes

 A call progress monitor is recommended by the European Telecommunications Standards Institute (ETSI) for telephone sets with automatic on-hook dialling facilities so that audible, or visual, progress of a call attempt can be monitored. In accordance with the ETSI (at a frequency of 440 Hz and a line level of 20 dBm (600 Ω)), a minimum level of 50 dBA shall be guaranteed at a distance of 50 cm from the set. This corresponds to a minimum level of approximately 100 mV (RMS) (P_O ≥ 0.2 mW) across a loudspeaker; Philips type AD2071/Z50.

A listening-in set has to offer the user more facilities e.g. howling limiting to reduce annoying loudspeaker and line signals. Dynamic limiting of the loudspeaker signal, with respect to supply conditions, can also be required. Acoustic output levels for listening-in sets are approximately 70 to 75 dBA. This corresponds to a loudspeaker level of approximately 1 mV (RMS) ($P_O \approx 20$ mW).

- 2. The MUTE function of the TEA1085A has a logic input; the MUTE function of the TEA1085 has a toggle input.
- SEL: loudspeaker connected in a single-ended-load configuration
 - BTL: loudspeaker connected in a bridge-tied-load configuration
- 4. Consult the product specification for the package outline/s.

FUNCTIONAL DESCRIPTION

The TEA1083/83A is normally used in conjunction with a transmission circuit of the TEA1060 family. The circuit must be connected between the positive line terminal (pin 2) and pin SLPE of the transmission IC. The transmission characteristics (impedance, gain settings, etc.) are not affected.

An interconnection between the TEA1083/83A and a member of the TEA1060 family is illustrated in Fig.5.

Supplies SUP, SREF, V_{BB} and V_{SS}

In Fig.6 the line current is divided into I_{TR} for the transmission IC and I_{SUP} for the monitoring circuit TEA1083/83A.

ITR is constant:

 $I_{TR} = V_{int} / R20$

 $I_{SUP} = I_{line} - I_{CC} - I_{TR}$

Where:

- V_{int} is an internal temperature compensated reference voltage of 500 mV (typ) between pins SUP and SREF
- R20 is a resistor connected between SUP and SREF
- I_{CC} is the internal current consumption of the TEA106X (approximately 1 mA).

A practical value for resistor R20 is 150 Ω ; this produces a current of approximately 3.3 mA (typ) for I_{TR} and I_{SUP} is approximately equal to I_{line} - 4.3 mA.

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The circuit stabilizes its own supply voltage at V_{BB} . Transistor TR1 provides the supplies for the internal circuits. Transistor TR2 is used to minimize signal distortion on the line by momentarily diverting the input current to V_{SS} whenever the instantaneous value of the voltage at V_{SUP} drops below the supply voltage V_{BB} . V_{BB} is fixed to a typical value of 2.95 V.

The supply at V_{BB} is decoupled with respect to V_{SS} by a 220 μF capacitor (C20).

The DC voltage ($V_{SUP} - V_{SS}$) is determined by the transmission IC and V_{int} ; thus

 $V_{SUP} - V_{SS} = V_{LN-SLPE} + V_{int}$.

The reference voltage of the transmission IC has to be adjusted to a level where $V_{SUP}-V_{BB\;(max)}$ is greater than 400 mV. The minimum voltage space between SUP and V_{BB} (400 mV) is required to maintain a 'high' efficiency of the internal supply for mean speech levels. $V_{BB\;(max)}$ is the specified maximum level.

The internal current consumption of the TEA1083/83A (I_{SUP0}) is typically 2.5 mA (where $V_{SUP}-V_{SS}=3.6$ V). The current I_{SUP0} consists of currents I_{BIAS} (approximately 0.4 mA) for the circuitry connected to SUP and I_{BB0} (approximately 2.1 mA) for the internal circuitry connected to V_{BB} (see Fig.6).

LOUDSPEAKER AMPLIFIER (LSI1/LSI2 and QLS)

The TEA1083/83A has symmetrical inputs at LSI1 and LSI2. The input signal is normally taken from the earpiece output of the transmission circuit (see Fig.5) and/or from the signal output of the DTMF generator via a resistive attenuator.

The attenuation factor must be chosen in accordance with the output levels from the transmission IC and/or DTMF generator and, in accordance with the required output power and permitted signal distortion from the loudspeaker signal.

The output QLS drives the loudspeaker as a single-ended load. The output stage has been optimized for use with a 50 Ω loudspeaker (e.g. Philips type AD2071). The loudspeaker amplifier is enabled when the LSE input goes HIGH. The gain of the amplifier is fixed at 35 dB.

Volume control of the loudspeaker signal can be obtained by using a level control at the input (see Fig.5). The maximum voltage swing at the QLS output is $V_{O(p-p)}=2.5~V$ (typical with 50 Ω load). The input level V_{LSI} is approximately 16 mV(rms) and the supply current $I_{SUP}>11$ mA. In this condition the signal is limited by the available voltage space (V_{BB}). Higher input levels and/or lower supply currents will result in an increase of the harmonic distortion due to signal clipping.

With a limit of 2.5 V (p-p), the maximum output swing is dependent on the supply current and loudspeaker impedance. It can be approximated, for low distortions, by the following equation:

$$V_{O(p-p)} = 2 \times (I_{SUP} - I_{SUPO}) \times \pi \times R_{LS}$$

Where:

- V_{O(p-p)} = the peak-to-peak level of the loudspeaker
- R_{IS} = the loudspeaker impedance
- $I_{SUPO} = 2.5 \text{ mA (typ.)}$

POWER-DOWN INPUT (PD)

During pulse dialling or register recall (timed loop break) the telephone line is interrupted, thereby breaking the supply current to the transmission IC. The capacitor connected to V_{BB} provides the supply for the TEA1083/83A during the supply breaks.

By making the PD input HIGH during the loop break, the requirement on the capacitor is eased and, consequently, the internal current consumption I_{BB0} (see Fig.5) is reduced from 2.1 mA to 400 μA typically. Transistors TR1 and TR2 are inhibited during power-down and the bias current is reduced from approximately 400 μA to approximately 50 μA with $V_{SUP}=3.6$ V in the following equation:

$$I_{SUP(PD)} = I_{BIAS(PD)} = (V_{SUP} - 2V_d)/Ra$$

Where
$$3.6 < V_{SUP} < V_{BB} + 3 V$$

 $2\mbox{\ensuremath{V_d}}$ is the voltage drop across 2 internal diodes (approximately 1.3 V)

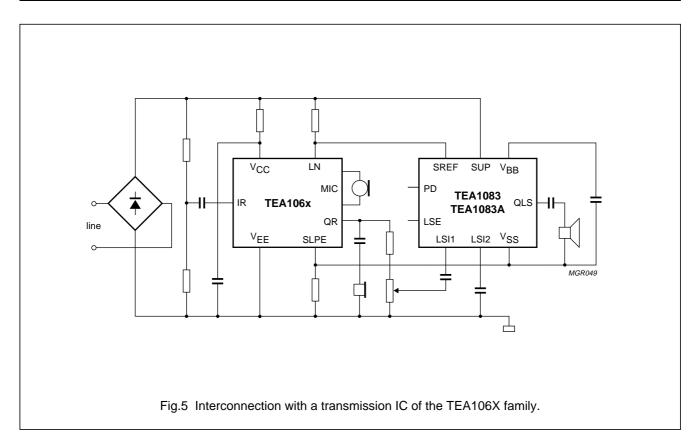
Ra is an internal resistor (typical 50 k Ω)

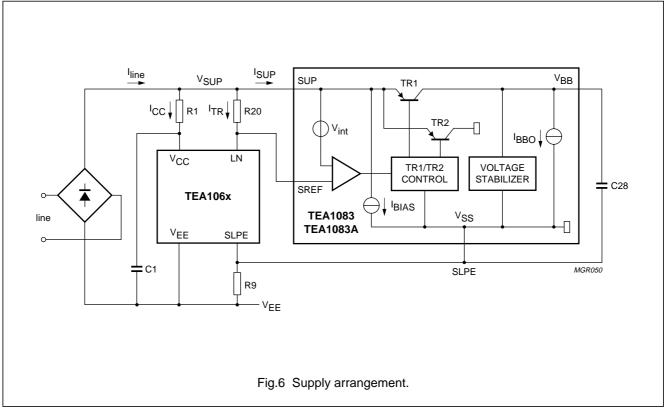
LOUDSPEAKER ENABLE INPUT (LSE)

The LSE input has a pull-down structure. It switches the loudspeaker amplifier, in the monitoring condition, by applying a HIGH level at the input. The amplifier is in the standby condition when LSE is LOW (input open-circuit or connected to V_{SS}).

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TEA1083; TEA1083A





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LIMITING VALUES

In accordance with the Absolute Maximum System (IEC134)

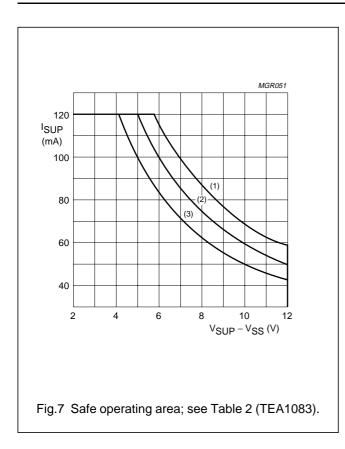
| SYMBOL | PARAMETER | CONDITIONS | MIN. | MAX. | UNIT |
|-------------------|---|--|-----------------------|------------------------|------|
| V _{SUP} | Supply voltage | | | | |
| | continuous | | _ | 12 | V |
| | during switch-on or line interruption | | _ | 13.2 | V |
| V _{SUP} | Repetitive supply voltage from 1 ms to 5 s with 12 Ω current limiting resistor in series with supply | | _ | 28 | V |
| V _{SREF} | Supply reference voltage | | V _{SS} - 0.5 | V _{SUP} + 0.5 | V |
| V | Voltage on all other pins | | V _{SS} - 0.5 | V _{BB} + 0.5 | V |
| I _{SUP} | Supply current | see Fig.6 | _ | 120 | mA |
| P _{tot} | Total power dissipation | $T_{amb} = 75 ^{\circ}\text{C}; T_{j} = 125 ^{\circ}\text{C}$ | | | |
| | TEA1083 | | _ | 500 | mW |
| | TEA1083A | | _ | 769 | mW |
| | TEA1083AT | | _ | 555 | mW |
| T _{stg} | Storage temperature range | | -40 | +125 | °C |
| T _{amb} | Operating ambient temperature range | | -25 | +75 | °C |
| T _i | Junction temperature | | _ | +125 | °C |

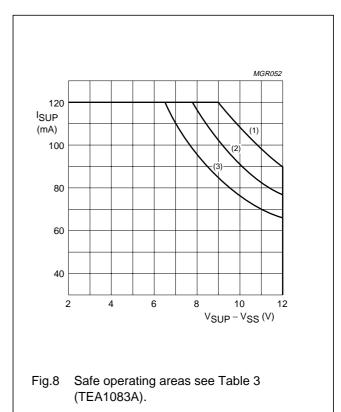
THERMAL RESISTANCE

| SYMBOL | PARAMETER | THERMAL RESISTANCE |
|---------------------|--|--------------------|
| R _{th j-a} | from junction to ambient in free air (TEA1083) | 100 K/W |
| | from junction to ambient in free air (TEA1083A) | 65 K/W |
| | from junction to ambient in free air (TEA1083AT) | 90 K/W |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A





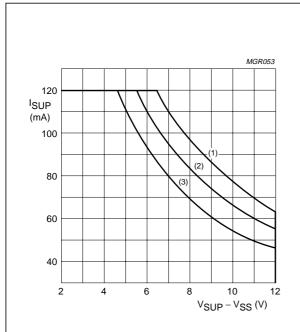


Fig.9 Safe operating area; see Table 4 (TEA1083AT).

Table 2

| CURVE | T _{amb} | P _{tot} |
|-------|------------------|------------------|
| 1 | 55 °C | 700 mW |
| 2 | 65 °C | 600 mW |
| 3 | 75 °C | 500 mW |

Table 3

| CURVE | T _{amb} | P _{tot} |
|-------|------------------|------------------|
| 1 | 55 °C | 1077 mW |
| 2 | 65 °C | 923 mW |
| 3 | 75 °C | 769 mW |

Table 4

| CURVE | T _{amb} | P _{tot} |
|-------|------------------|------------------|
| 1 | 55 °C | 777 mW |
| 2 | 65 °C | 666 mW |
| 3 | 75 °C | 555 mW |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

CHARACTERISTICS

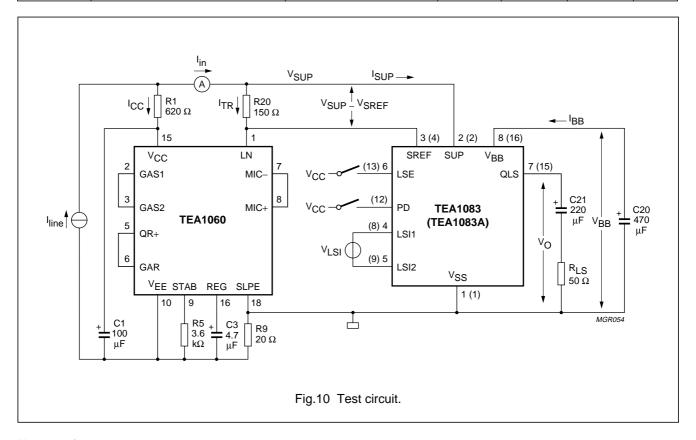
 $V_{SUP} = 3.6 \text{ V}; V_{SS} = 0 \text{ V}; I_{SUP} = 15 \text{ mA}; V_{SUP} = 0 \text{ V (RMS)}; f = 800 \text{ Hz}; T_{amb} = 25 ^{\circ}\text{C}; PD = LOW; LSE = HIGH; loudspeaker amplifier load = 50 <math>\Omega$; all measurements taken in test circuit Fig.10; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--------------------------|---|---|------|-----------------------|-----------------|------|
| Supply | | | | | | |
| V _{SUP} | Minimum DC input voltage | | _ | V _{BB} + 0.6 | _ | V |
| V _{SUP-SREF} | Internal reference voltage | | 400 | 500 | 600 | mV |
| V _{BB} | Stabilized supply voltage | I _{SUP} = 15 mA | 2.75 | 2.95 | 3.15 | V |
| ΔV_{BB} | Variation of supply voltage | from I _{SUP} = 15 to 120 mA | _ | 15 | _ | mV |
| $\Delta V_{BB}/\Delta T$ | Variation of supply voltage with temperature, referred to 25 °C | T_{amb} = -25 to +75 °C; I_{sup} = 15 mA | _ | ±0.2 | _ | mV/K |
| I _{SUP} | Minimum operating current | | _ | 2.5 | 4.0 | mA |
| THD | Distortion of AC signal between SUP and V _{EE} | V _{SUP(RMS)} = 1 V | _ | 0.3 | _ | % |
| V _{no(RMS)} | Noise between SUP and V _{EE} (RMS value) | psophometrically weighted (P53 curve) | _ | -71 | _ | dBmp |
| | Current consumption in power-down condition | PD = HIGH | | | | |
| I _{SUP} | V _{SUP} = 3.6 V | | _ | 50 | 75 | μΑ |
| I_{BB} | V _{BB} = 2.95 V | | _ | 400 | 550 | μΑ |
| Loudspeak | er amplifier inputs LSI1 and LSI2 | | | | | |
| Z _i | input impedance (LSI1 and LSI2) | single ended | 7.5 | 9.5 | 11.5 | kΩ |
| | | differential (LSI1 to LSI2) | 15 | 19 | 23 | kΩ |
| G _v | Voltage gain from LSI1/2 to QLS | I _{SUP} = 15 mA; V _i = 2 mV (RMS) | 34 | 35 | 36 | dB |
| ΔG_{v} | Total gain variation with input signal from 2 mV(RMS) to 10 mV(RMS) | | _ | 0.2 | _ | dB |
| ΔG/ΔT | Total gain variation with temperature referred to 25 °C | $T_{amb} = -25 \text{ to } +75 ^{\circ}\text{C}$ | _ | ±0.4 | - | dB |
| Output cap | abilities | | | | | |
| $V_{O(p-p)}$ | Maximum output voltage (peak-to-peak value) | THD = 3%; 50 Ω load | 2.0 | 2.5 | - | V |
| V _{O(p-p)} | Output voltage (peak-to-peak value) | $V_i = 10 \text{ mV(RMS)};$ $I_{SUP} = 15 \text{ mA};$ $V_{SUP} - V_{EE} = 1 \text{ V (RMS)}$ | _ | 1.6 | _ | V |
| V _{no(RMS)} | Noise output voltage (RMS value) | 1 kΩ between inputs LSI1 and LSI2; psophometrically weighted (P53 curve) | _ | 250 | _ | μV |
| Power-dow | n input (PD) (TEA1083A only) | | | | | |
| V_{IL} | LOW level input voltage | | 0 | _ | 0.3 | V |
| V _{IH} | HIGH level input voltage | | 1.5 | _ | V _{BB} | V |
| I_{PD} | Input current | PD = HIGH | _ | 2.3 | 2.8 | μΑ |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-----------------|---|------------|------|------|-----------------|------|
| LSE input | | | | | | |
| V _{IL} | LOW level input voltage | | 0 | _ | 0.3 | ٧ |
| V _{IH} | HIGH level input voltage | | 1.5 | _ | V _{BB} | V |
| I | Input current | LSE = HIGH | _ | 5 | 10 | μΑ |
| ΔG | Reduction of gain from LSI1/LSI2 to QLS | LSE = LOW | 60 | 80 | _ | dB |



Notes to figure 10

1.
$$I_{SUP} = I_{IN} - I_{TR}$$

2.
$$G_v = 20 \log \left| \frac{V_o}{V_{LSI}} \right|$$

$$3. \quad I_{TR} = \frac{V_{SUP-SREF}}{R20}$$

- 4. The pin numbers in parenthesis refer to the TEA1083A/AT
- 5. LSE has to be HIGH to measure the voltage gain
- 6. PD has to be HIGH to measure in PD conditions
- 7. The pins not shown in the TEA1060 are left open-circuit
- 8. An impedance in series with pin SUP (e.g. an ammeter) should be avoided as it interferes with the values of I_{TR} and I_{SUP} .

Call progress monitor for line powered telephone sets

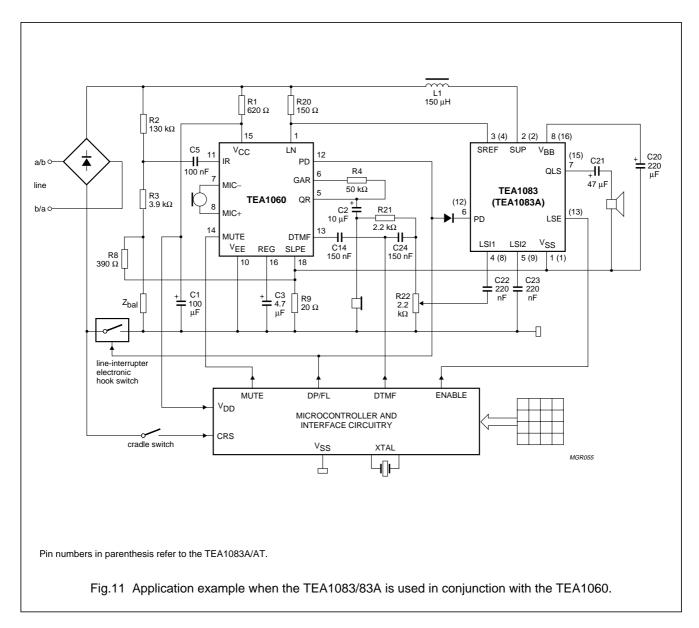
TEA1083; TEA1083A

APPLICATION INFORMATION

An application of the TEA1083/83A, in conjunction with a member of the TEA1060 family, is illustrated in figure 11. The TEA1083/83A is used for call progress monitoring during on-hook dialling. The dialling facilities are performed by a microcontroller (e.g. PCD3344, PCD3349).

Only the most important components have been shown. For detailed information refer to a data sheet of the TEA1060 family.

The electronic hook switch can be replaced by a mechanical system (hook switch) with a hold/release function which is intended for on-hook dialling.



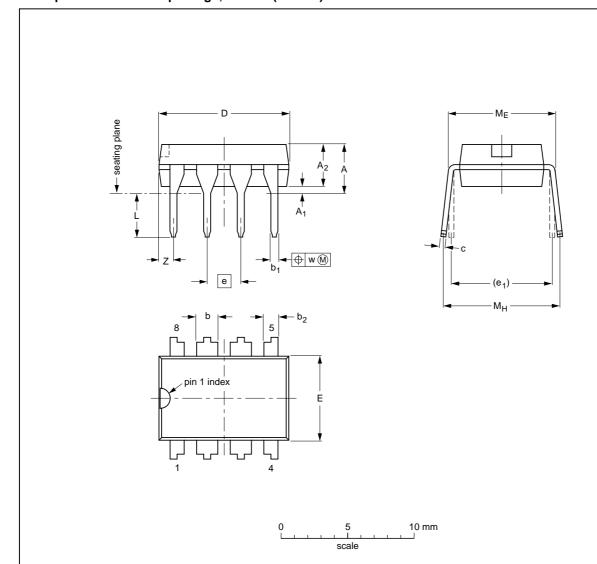
Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

PACKAGE OUTLINES

DIP8: plastic dual in-line package; 8 leads (300 mil)

SOT97-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ min. | A ₂ max. | b | b ₁ | b ₂ | C | D ⁽¹⁾ | E ⁽¹⁾ | е | e ₁ | L | ME | M _H | w | Z ⁽¹⁾ max. |
|--------|-----------|------------------------|------------------------|----------------|----------------|----------------|----------------|------------------|------------------|------|----------------|--------------|--------------|----------------|-------|--------------------------|
| mm | 4.2 | 0.51 | 3.2 | 1.73 1.14 | 0.53 0.38 | 1.07 0.89 | 0.36 0.23 | 9.8 9.2 | 6.48 6.20 | 2.54 | 7.62 | 3.60 3.05 | 8.25 7.80 | 10.0 8.3 | 0.254 | 1.15 |
| inches | 0.17 | 0.020 | 0.13 | 0.068 0.045 | 0.021 0.015 | 0.042 0.035 | 0.014 0.009 | 0.39 0.36 | 0.26 0.24 | 0.10 | 0.30 | 0.14 0.12 | 0.32 0.31 | 0.39 0.33 | 0.01 | 0.045 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

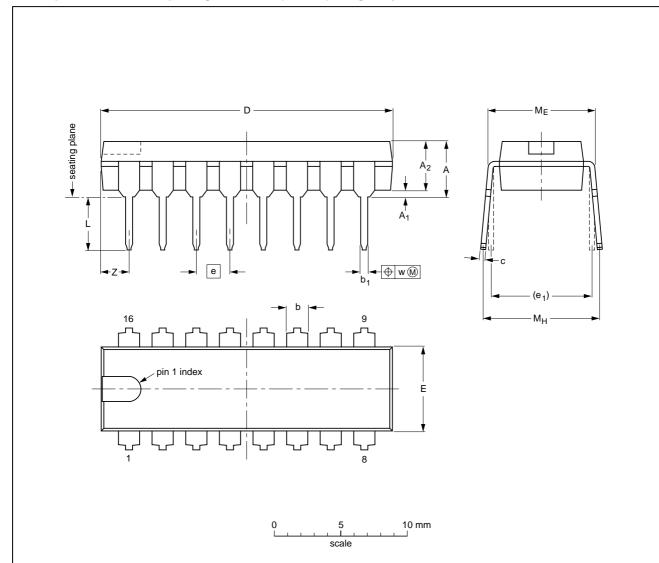
| OUTLINE | | EUROPEAN | ISSUE DATE | | | |
|---------|--------|----------|------------|--|------------|---------------------------------|
| VERSION | IEC | JEDEC | EIAJ | | PROJECTION | 1330E DATE |
| SOT97-1 | 050G01 | MO-001AN | | | | 92-11-17 95-02-04 |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

DIP16: plastic dual in-line package; 16 leads (300 mil); long body

SOT38-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ min. | A ₂ max. | b | b ₁ | С | D ⁽¹⁾ | E ⁽¹⁾ | е | e ₁ | L | ME | Мн | w | Z ⁽¹⁾ max. |
|--------|-----------|------------------------|------------------------|----------------|----------------|----------------|------------------|------------------|------|----------------|--------------|--------------|--------------|-------|--------------------------|
| mm | 4.7 | 0.51 | 3.7 | 1.40 1.14 | 0.53 0.38 | 0.32 0.23 | 21.8 21.4 | 6.48 6.20 | 2.54 | 7.62 | 3.9 3.4 | 8.25 7.80 | 9.5 8.3 | 0.254 | 2.2 |
| inches | 0.19 | 0.020 | 0.15 | 0.055 0.045 | 0.021 0.015 | 0.013 0.009 | 0.86 0.84 | 0.26 0.24 | 0.10 | 0.30 | 0.15 0.13 | 0.32 0.31 | 0.37 0.33 | 0.01 | 0.087 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

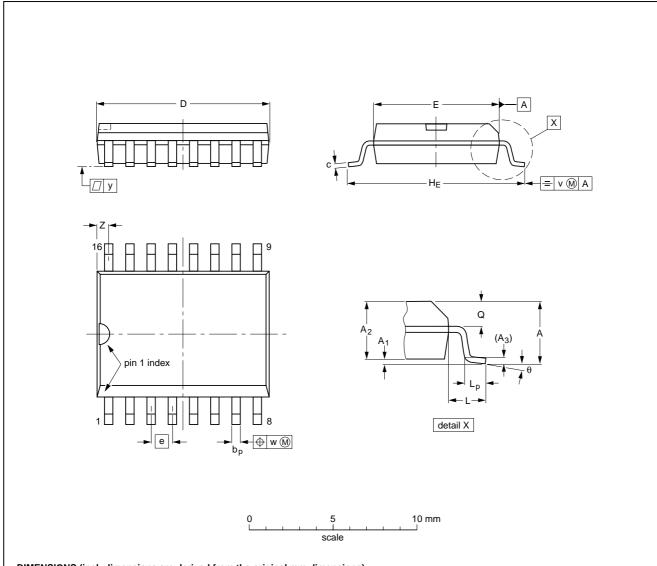
| OUTLINE | | EUROPEAN | ISSUE DATE | | | |
|---------|--------|----------|------------|--|------------|---------------------------------|
| VERSION | IEC | JEDEC | EIAJ | | PROJECTION | ISSUE DATE |
| SOT38-1 | 050G09 | MO-001AE | | | | 92-10-02 95-01-19 |

Call progress monitor for line powered telephone sets

TEA1083; TEA1083A

SO16: plastic small outline package; 16 leads; body width 7.5 mm

SOT162-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ | A ₂ | A ₃ | bp | С | D ⁽¹⁾ | E ⁽¹⁾ | е | HE | L | Lp | Q | v | w | у | z ⁽¹⁾ | θ |
|--------|-----------|----------------|----------------|----------------|----------------|----------------|------------------|------------------|-------|----------------|-------|----------------|----------------|------|------|-------|------------------|----|
| mm | 2.65 | 0.30 0.10 | 2.45 2.25 | 0.25 | 0.49 0.36 | 0.32 0.23 | 10.5 10.1 | 7.6 7.4 | 1.27 | 10.65 10.00 | 1.4 | 1.1 0.4 | 1.1 1.0 | 0.25 | 0.25 | 0.1 | 0.9 0.4 | 8° |
| inches | 0.10 | 0.012 0.004 | 0.096 0.089 | 0.01 | 0.019 0.014 | 0.013 0.009 | 0.41 0.40 | 0.30 0.29 | 0.050 | 0.419 0.394 | 0.055 | 0.043 0.016 | 0.043 0.039 | 0.01 | 0.01 | 0.004 | 0.035 0.016 | 0° |

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE | | REFER | EUROPEAN | ISSUE DATE | | |
|----------|--------|----------|----------|------------|------------|----------------------------------|
| VERSION | IEC | JEDEC | EIAJ | | PROJECTION | ISSUE DATE |
| SOT162-1 | 075E03 | MS-013AA | | | | -95-01-24 97-05-22 |

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (order code 9398 652 90011).

DIP

SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

SO

REFLOW SOLDERING

Reflow soldering techniques are suitable for all SO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement. Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 $^{\circ}$ C.

WAVE SOLDERING

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

REPAIRING SOLDERED JOINTS

Fix the component by first soldering two diagonally-opposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

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DEFINITIONS

| Data sheet status | |
|------------------------------|---|
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | |
| Limiting values given are in | accordance with the Absolute Maximum Poting System (IEC 124). Stress above one or |

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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